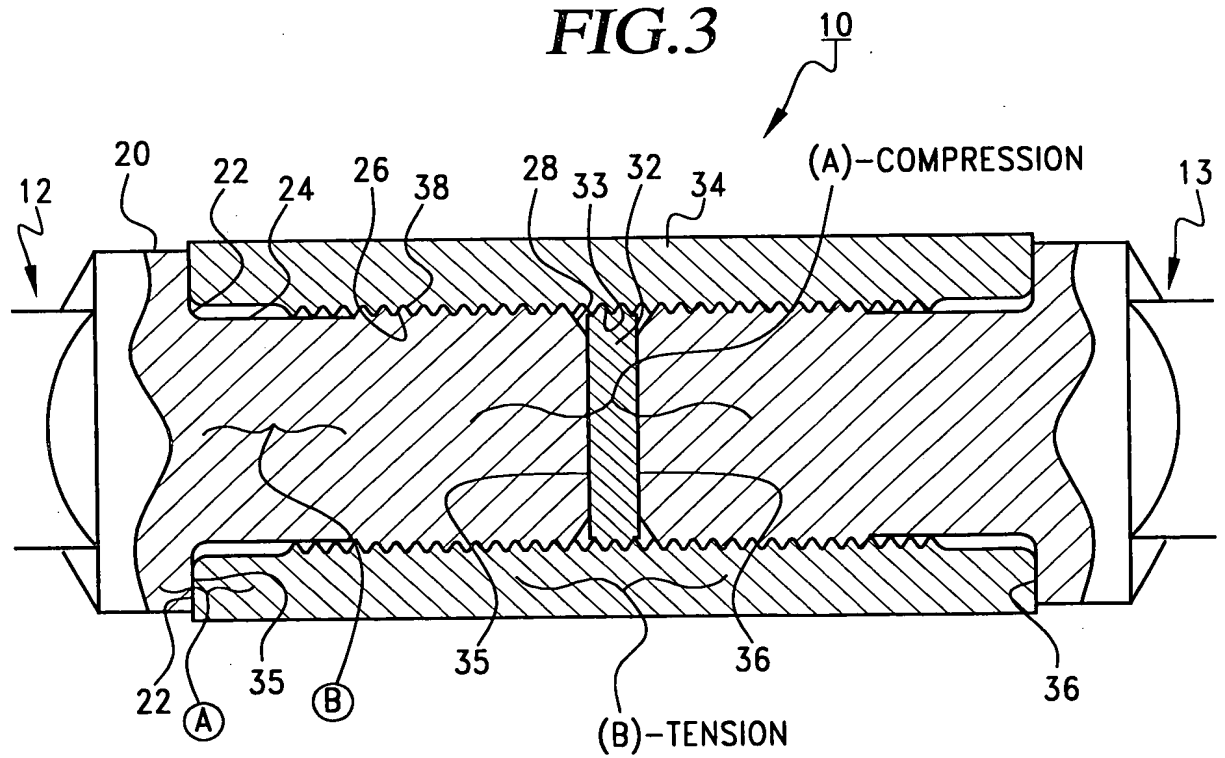
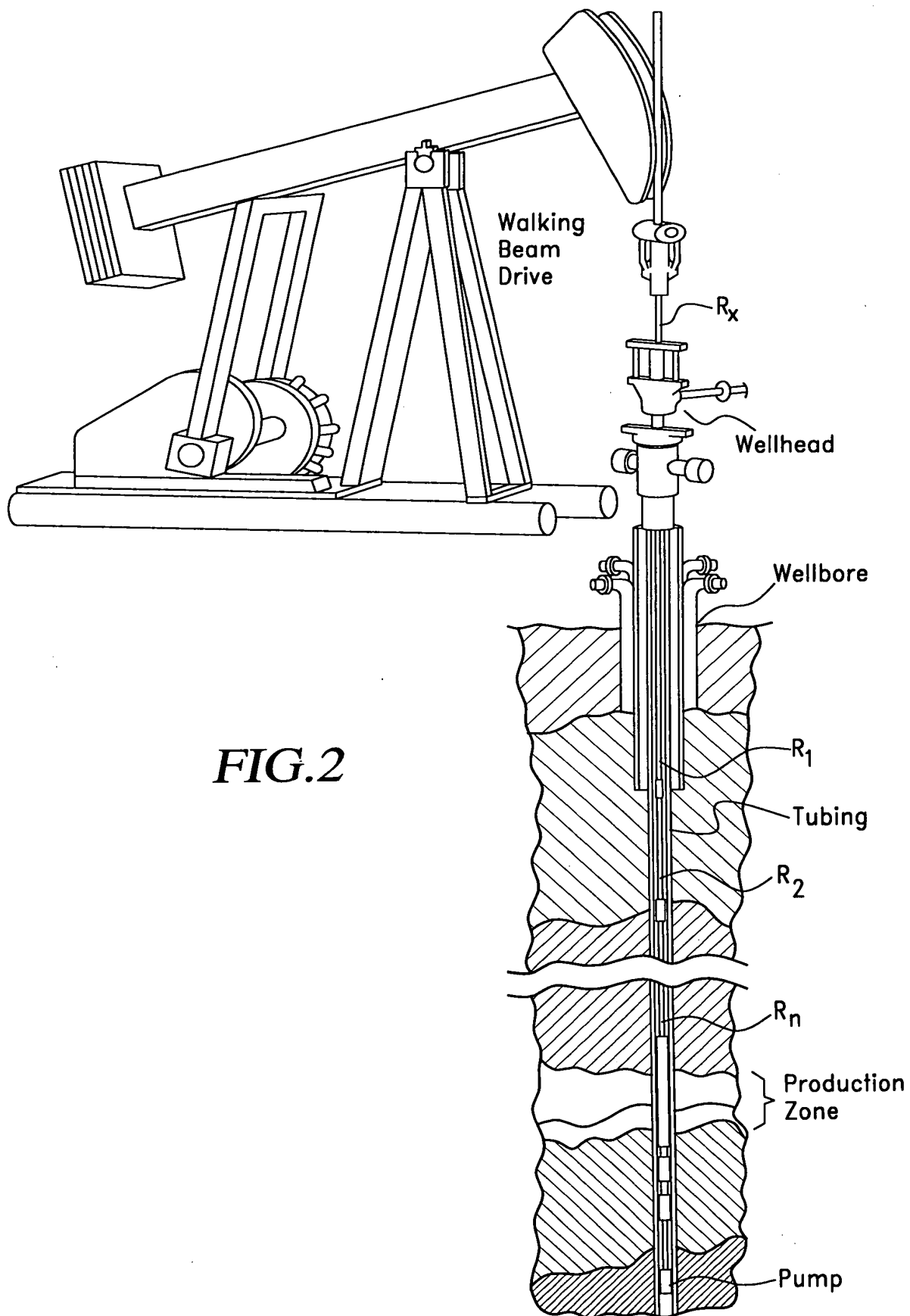


FIG. 3





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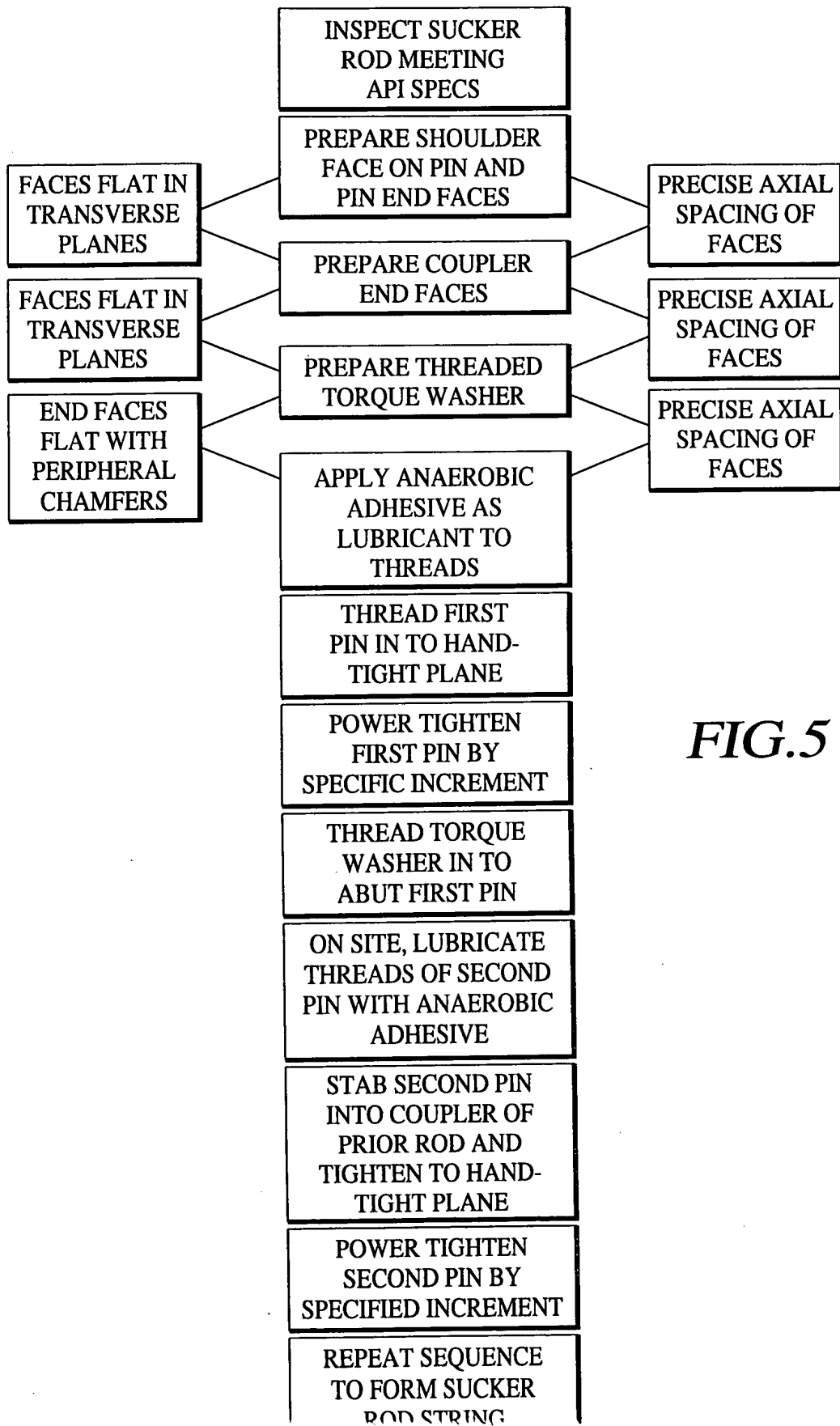


FIG.5

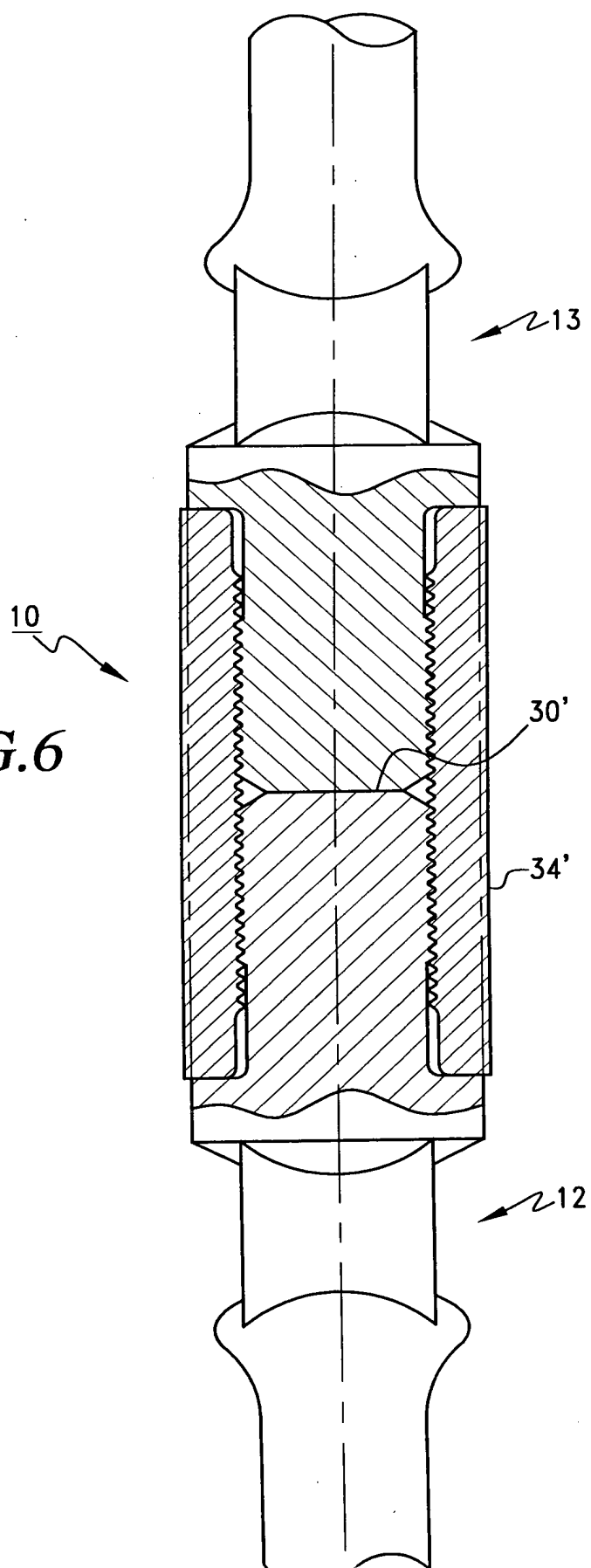


FIG. 7

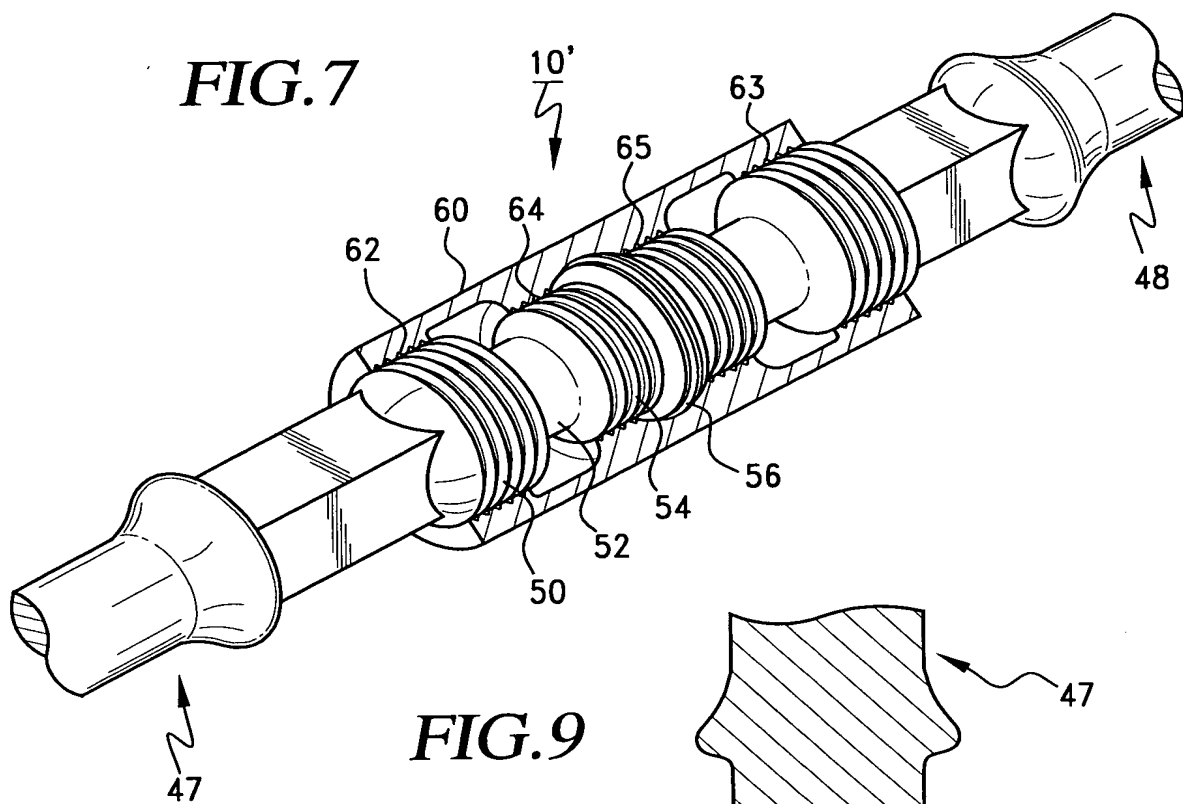


FIG. 9

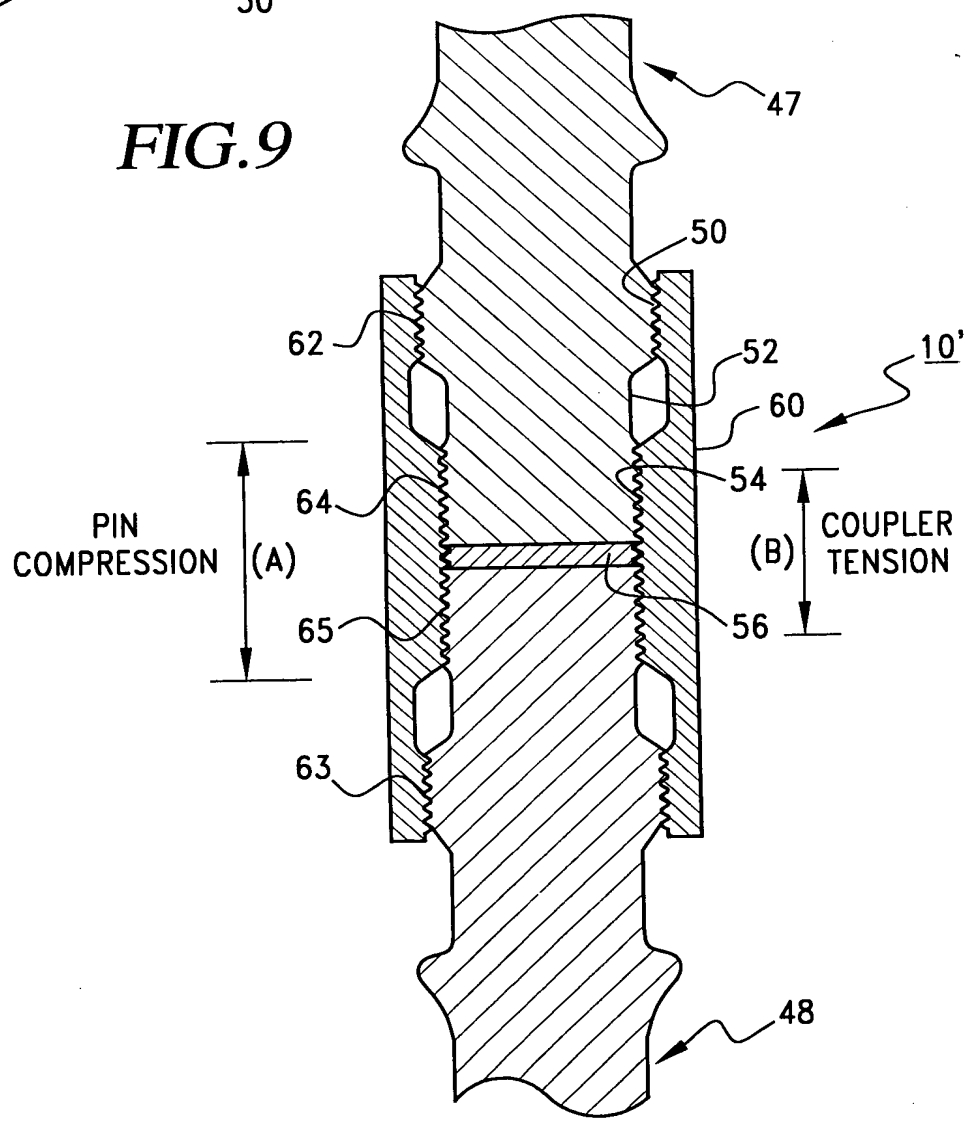


FIG. 8

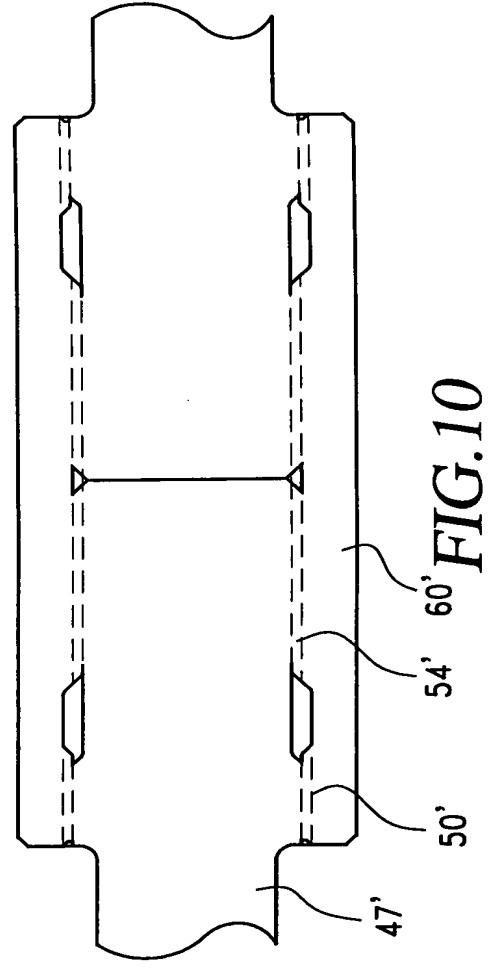
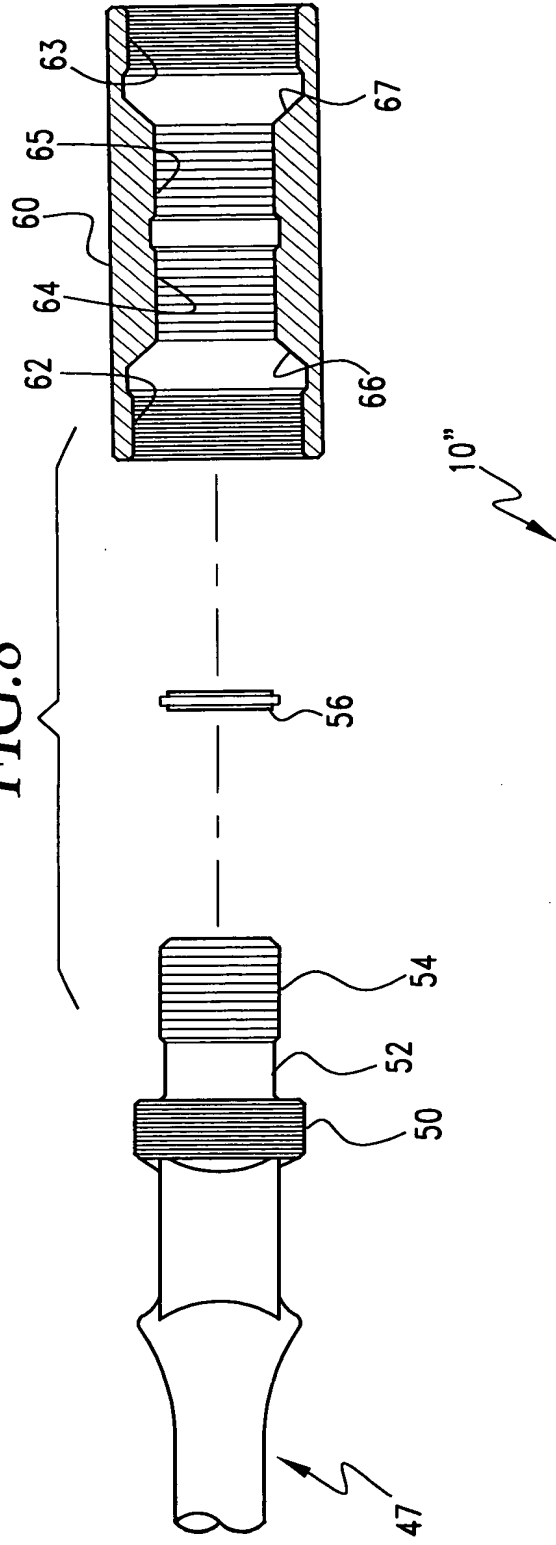
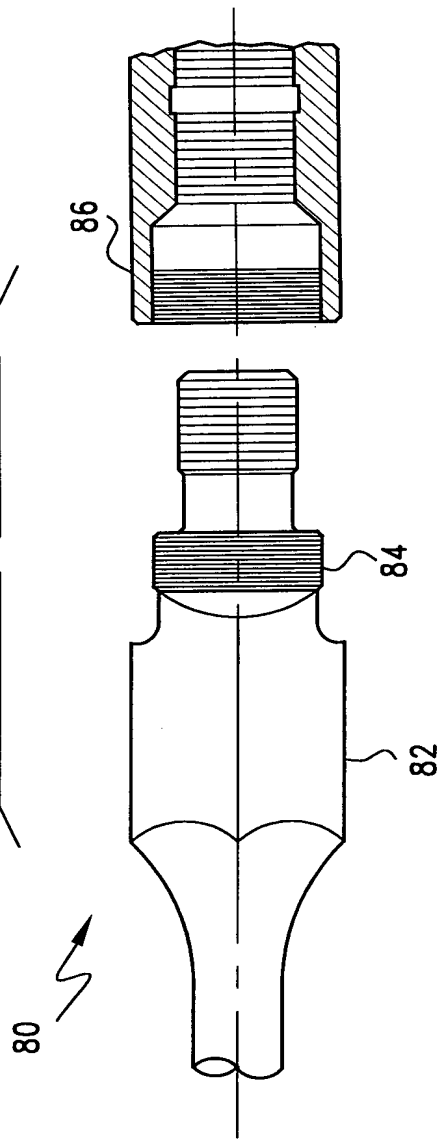
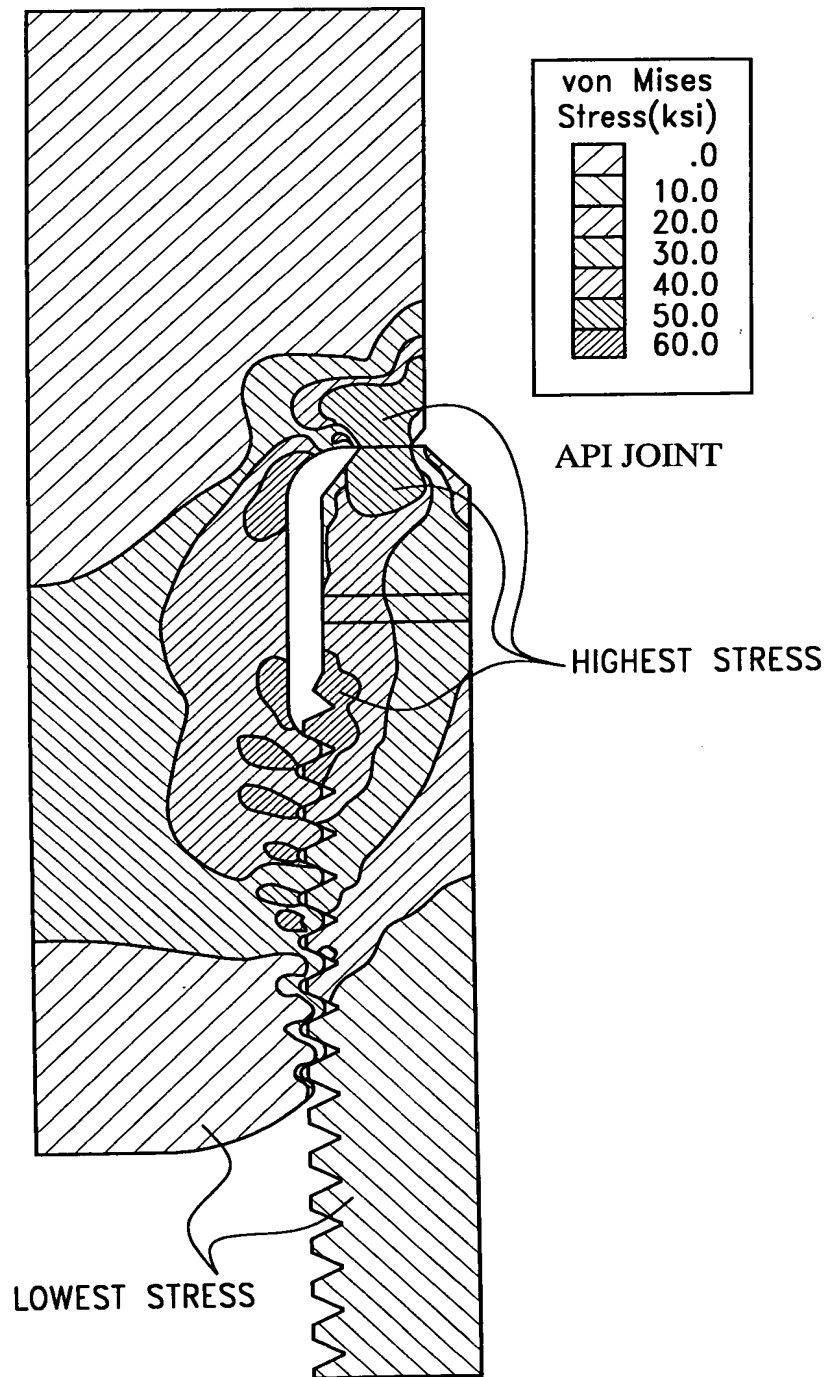


FIG. 11



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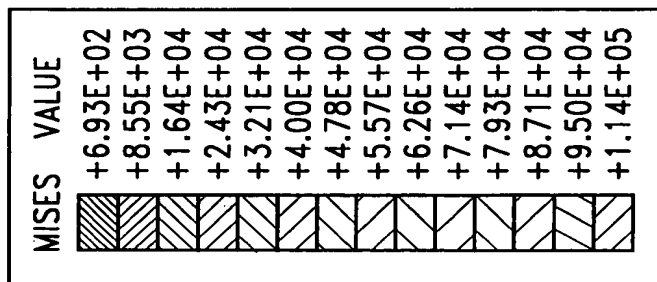


FIG. 13

IMPROVED JOINT

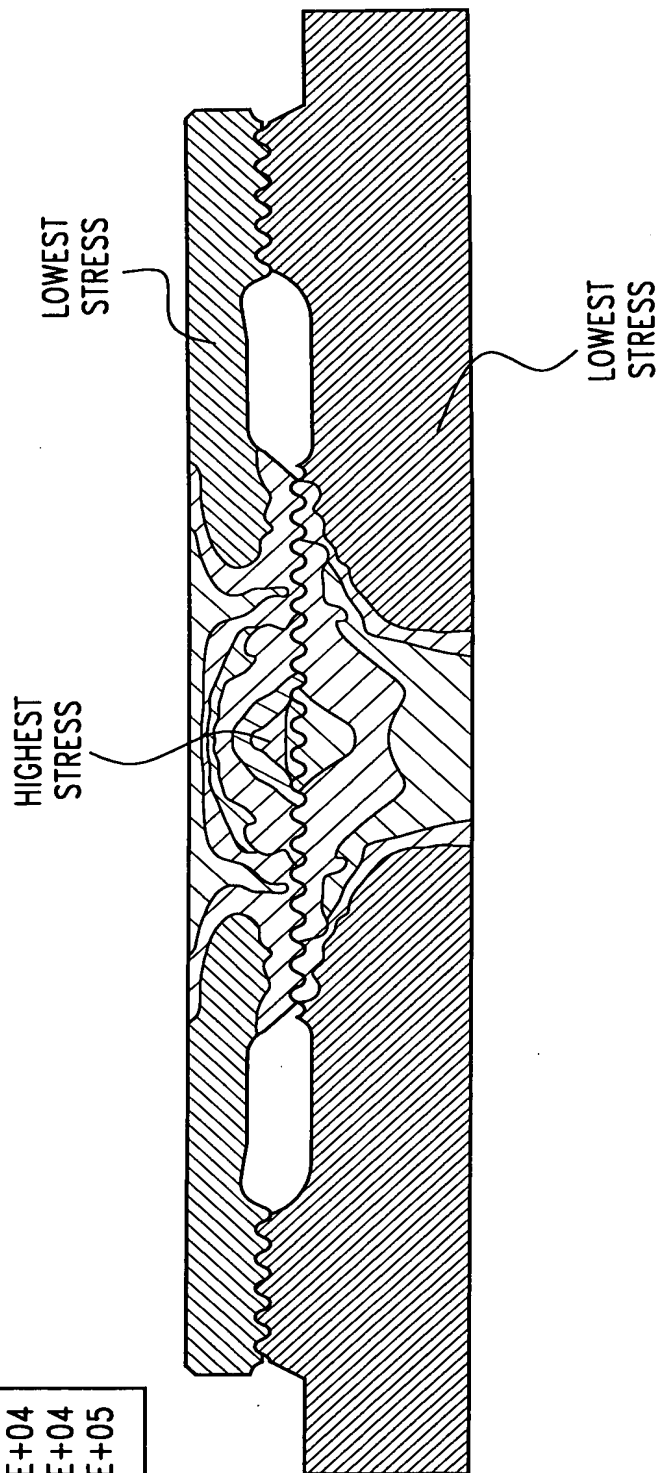
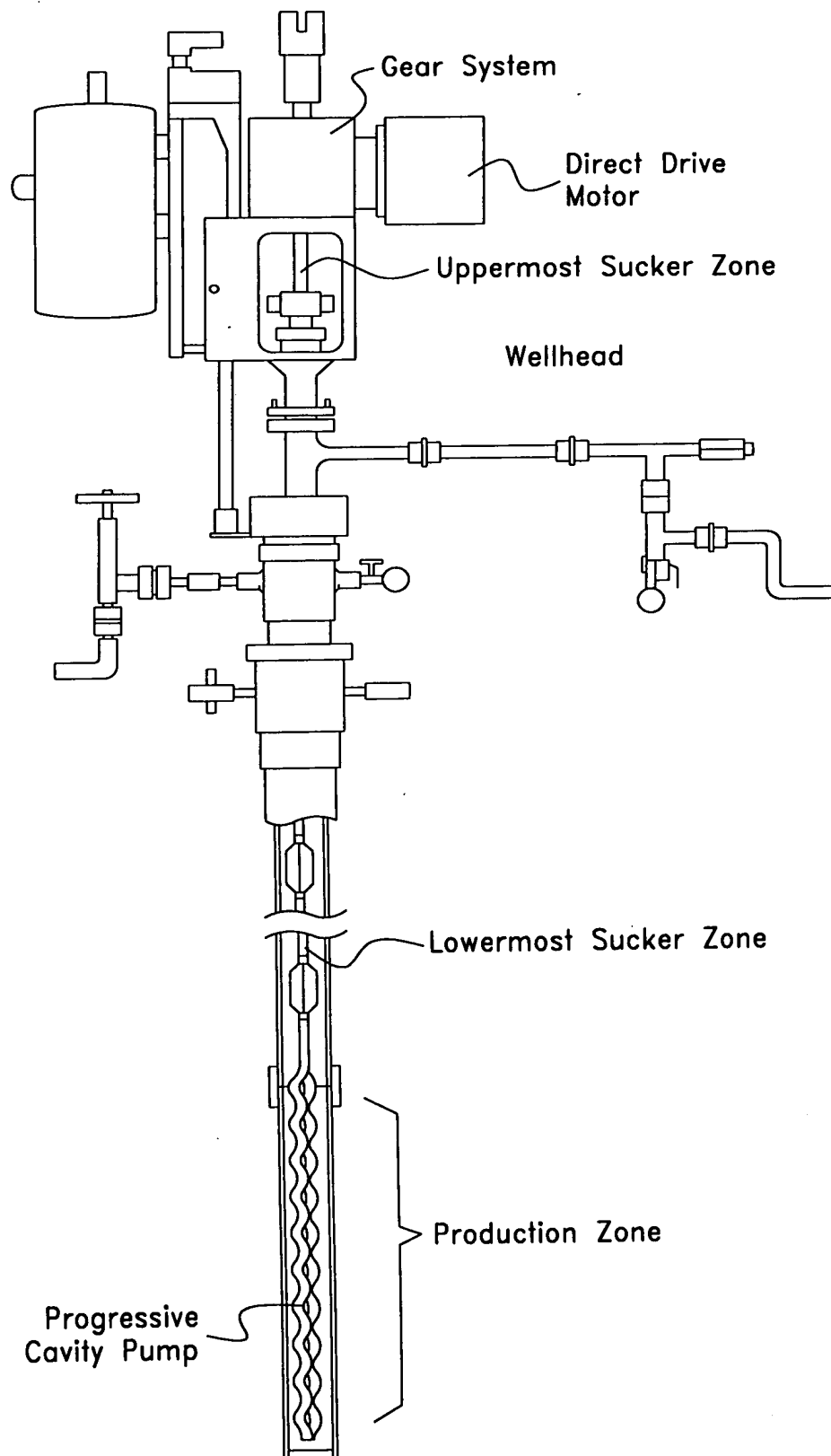


FIG.14



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